



**1854585**

**X-Chesterfield Bar-PL**

**Parts and Hardware List**

A.	Top Assembly	1 pc
B.	Base Cabinet	1 pc
C.	Left Side Assembly	1 pc
D.	Right Side Assembly	1 pc
E.	Back Panel	1 pc
F.	Left Door	1 pc
G.	Right Door	1 pc
H.	Large Glass Shelf	1 pc
I.	Small Glass Shelf	1 pc
J.	Shelf Pins	8 pcs
K.	Flat Phillips Head Screws	8 pcs
L.	Pan Phillips Head Screws	12 pcs
M.	Connecting Bolts	8 pcs
N.	Eccentric Cams	8 pcs
O.	Plastic Caps	8 pcs
P.	Phillips Head Screwdriver	1 pc
Q.	Flat Head Screwdriver	1 pc

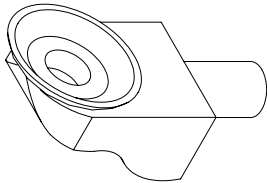
- \* Please make sure you have all the parts and hardware indicated above before you begin assembly of this item.
- \* This item should be assembled on a soft surface to prevent scratching the finish during assembly.
- \* This item may require periodic tightening.



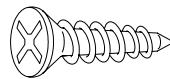
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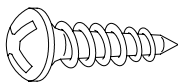
**Hardware Illustrations**



**J. Shelf Pin**



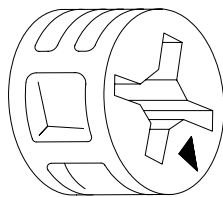
**K. Flat Phillips Head Screw**



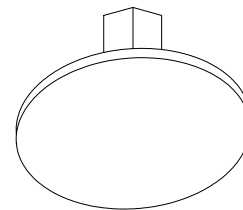
**L. Pan Phillips Head Screw**



**M. Connecting Bolt**



**N. Eccentric Cam**



**O. Plastic Cap**



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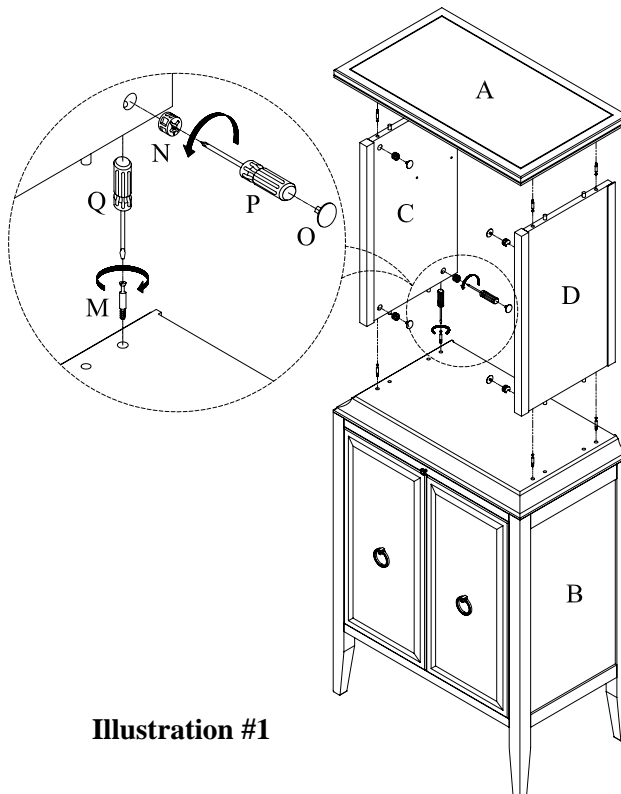
## **X-Chesterfield Bar-PL**

### **Attach Side Assemblies, Top Assembly**

#### **Parts required**

A.	Top Assembly	1 pc	N.	Eccentric Cams	8 pcs
B.	Base Cabinet	1 pc	O.	Plastic Caps	8 pcs
C.	Left Side Assembly	1 pc	P.	Phillips Head Screwdriver	1 pc
D.	Right Side Assembly	1 pc	Q.	Flat Head Screwdriver	1 pc
M.	Connecting Bolts	8 pcs			

1. **Attach Connecting Bolts (M)** Align the exposed threads on the Connecting Bolts (M) with the pre-threaded holes in Top Assembly (A) and Base Cabinet (B). Tighten by turning in a clockwise direction using the Flat Head Screwdriver (Q). See Illustration #1.
2. **Attach Left & Right Side Assemblies (C, D)** Align the Connecting Bolts (M) on the Base Assembly (B) with the holes in the bottom ends of Left & Right Side Assemblies (C, D). Be sure the dowels in the bottom ends of Left & Right Side Assemblies (C, D) are aligned with the pre-drilled holes in the Base Assembly (B). Insert the Eccentric Cams (N) into the pre-drilled holes in the Left & Right Side Assemblies (C, D). Make sure the groove in the Eccentric Cams (N) faces out. Use the Phillips Head Screwdriver (P) to adjust Eccentric Cams (N) and to lock the inserted Connecting Bolts (M) by turning in a clockwise direction. Cover the Eccentric Cams (N) using Plastic Caps (O). See Illustration #1.
3. **Attach Top Assembly (A)** Repeat above step to attach Top Assembly (A) to the Left & Right Side Assemblies (C, D). See Illustration #1.



**Illustration #1**

### **Attach Back Panel, Doors and Glass Shelves**



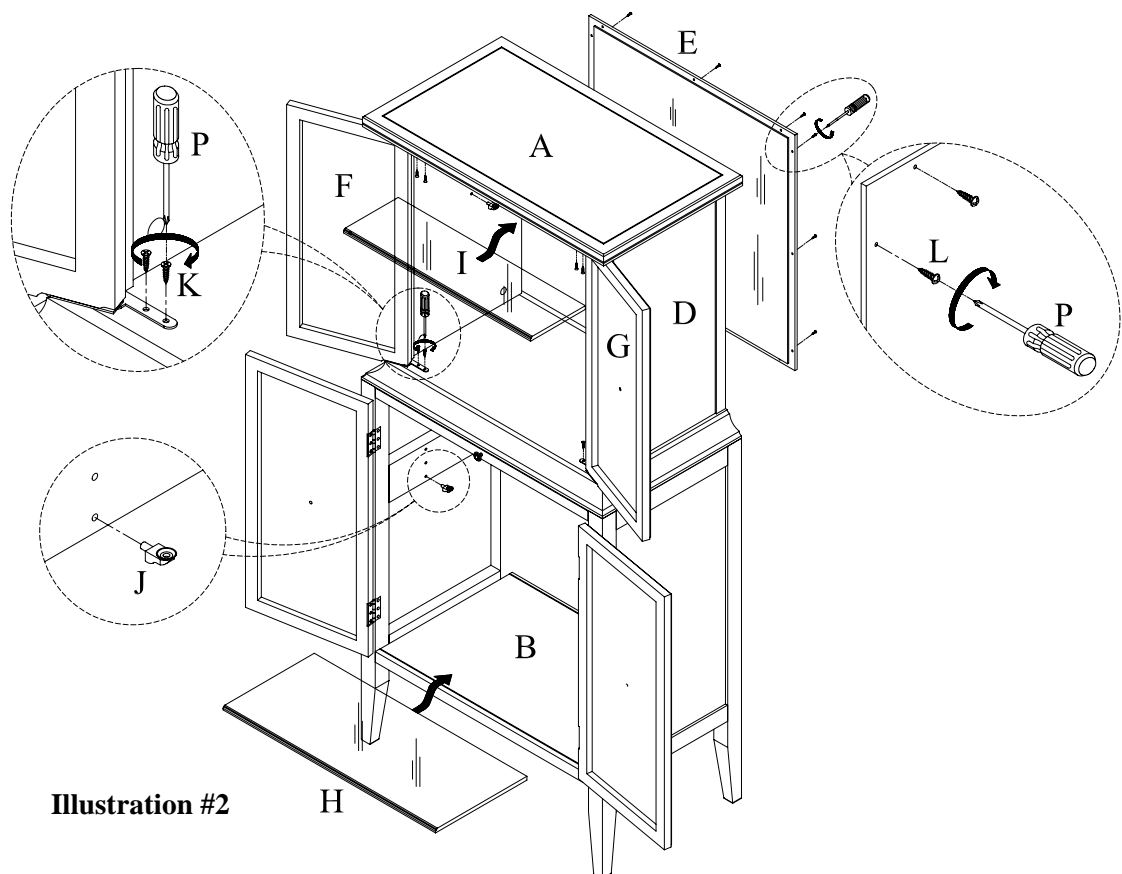
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## **X-Chesterfield Bar-PL**

### **Parts required**

A.	Top Assembly	1 pc	I.	Small Glass Shelf	1 pc
B.	Base Cabinet	1 pc	J.	Shelf Pins	8 pcs
E.	Back Panel	1 pc	K.	Flat Phillips Head Screws	8 pcs
F.	Left Door	1 pc	L.	Pan Phillips Head Screws	12 pcs
G.	Right Door	1 pc	P.	Phillips Head Screwdriver	1 pc
H.	Large Glass Shelf	1 pc			

4. **Attach Back Panel (E)** Place the Back Panel (E) into the frame formed by the Top Assembly (A), Left & Right Side Assemblies (C, D) and Base Cabinet (B). Secure with Pan Phillips Head Screws (L) using Phillips Head Screwdriver (P). See Illustration #1.
5. **Attach Left & Right Doors (F, G)** Align the pre-drilled holes in the hinges with the pre-drilled holes in the Top Assembly (A) and Base Cabinet (B). Secure with Flat Phillips Head Screws (K) using Phillips Head Screwdriver (P). See Illustration #2.
6. **Attach Large & Small Glass Shelves (H, I)** Insert the Shelf Pins (J) into the desired pre-drilled holes in the side assemblies of top hutch & base . Put the Large Glass Shelf (H) on the Shelf Pins (J) in the Base Cabinet (B). Put the Small Glass Shelf (I) on the Shelf Pins (J) in the top hutch. See Illustration #2.



**Illustration #2**